Gyproc Elite Machine Spray One Coat Gypsum Plaster
BP0010

Description
Gyproc Elite-Machine Spray is a one coat gypsum plaster for use on almost all backgrounds, e.g. brickwork, block work or concrete. Its special formulation enables spray application through machine giving a significantly lower application cost. It provides a smooth, inert, high quality surface to internal walls and ceilings and a durable base for application of decorative finishes. It is a lightweight, retarded hemihydrate, premixed gypsum plaster, incorporating expanded perlite aggregate, requiring only the addition of clean water to prepare it for use.

Features
- Eliminates two-step process of Sand Cement Plaster and POP punning
- Doesn't require water curing
- No shrinkage cracks
- Non-combustible (when tested in accordance with BS: 476: part 4:1970), therefore a good form of thermal protection to the building structure.
- Faster rate of construction
- Negligible on-site wastage and mixing time
- Less labor requirement; freedom from intermittent labor problems
- GRIHA Certified

Technical & Physical Parameters
- Dry Bulk Density 770 Kg/m3 (Max)
- Wet Bulk Density 1.4-1.5 g/m3
- Water To Powder Ratio 1:1.5

Chemical Composition
Calcium Sulphate Hemihydrate

Drying Type
Setting

Identification & Packing
Elite-Machine Spray is packed in HDPE bags. The outer layer of the bag is printed with the product image, safety instruction, batch number, date of manufacturing, UOM, correspondence address and application instructions.

Available Sizes
25 kg

Shelf life time
Approx. 3 months from the date of Mfg
Plasters

Coverage

<table>
<thead>
<tr>
<th>Applied Thickness</th>
<th>13 mm</th>
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<tr>
<td>Coverage*</td>
<td>24 sq-ft/25 kg bag</td>
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Standard Compliance

IS 2547 (Part I)-1976 for chemical characteristics
IS 2547 (Part II)-1976 for physical characteristics

Application

Storage & Handling

Gyproc Elite-Machine Spray is supplied in 25Kg bags. The dimensions of the bag ensure that a well-filled appearance is presented when filled and the bags can be stacked on a pallet in a stable and well-stacked array. Bags should be stored dry, as absorption of water shortens the setting time, causes set lumps to form in the bags and may reduce the strength of the set plasterwork. No hooks or any sharp tools should be used to carry bags from one location to another.

Background Preparation

Surfaces should be reasonably dry, clean and protected from the weather, and suitable for the chosen specification. In addition, before plastering concrete backgrounds, ensure that any mould oil or other agents present are removed from the surface. No-fines concrete does not require wetting prior to plastering. Plaster should not be applied onto a ‘green’ background or when any free water is visible. Clean water should be applied 5-10 minutes before plaster application to control the suction. In-situ or pre-cast concrete which are exceptionally smooth or having low suction will require pre-treatment with Gyproc Bond-It bonding agent.

Mixing

Gyproc Elite-Machine Spray is pre-mixed with aggregate and only clean water is needed for preparation. Mixing is done automatically in the machine. Tools and water used in mixing must be clean. Contamination from previous mixes can shorten the setting time and in turn reduce the strength of the plaster when set. Water to plaster ratio (1 part of water: 1.5 part of plaster by weight) should be maintained to have good cohesive workable mix. The water plaster ratio in machine plastering application remain fixed hence there is very little chance of error once the machine is set.

Application

Gyproc Elite-Machine Spray should be applied with firm pressure, built out to the required thickness, and ruled to an even surface and left as an undercoat to form a key for finish coat. The surface should be left for drying for atleast 3-4 hours. A thin plaster mix is made and applied as a finish coat to provide smooth surface. It can be applied to an average thickness range of 6-15 mm on walls in one coat and up to 10 mm on ceilings. For thickness above this range, material needs to be applied in two coats. The thickness should not increase to more than 30 mm (average thickness) on walls and 20 mm (average thickness) on ceiling. After complete drying for usually 72 hrs (depends upon thickness and weather conditions) the plain smooth leveled surface is ready for painting.

Tiling

Tiles up to 40 kg/m2 can be applied directly to the Gyproc Elite-Machine Spray. If plastering to provide a background for tiles, avoid polishing the surface. Polished plaster surface should be roughened and a suitable primer used.
Precautions

• Dissimilar expansion and contraction of RCC and brick / stone masonry could cause stresses and at times separation. To reduce the separation cracks, use of 145 GSM glass fiber mesh (at the junction) is recommended.
• It is not suitable for use in long continuously damp or severely humid conditions.