



Description:

Gyproc® Rigiroc Board consists of an aerated gypsum core with glass fibre, water repellent and other additives encased in, and firmly bonded to, strong paper liners.

Application:

Gyproc® Rigiroc Board is suitable for applications where high level of acoustics, fire and impact levels are specified.

Compliance Standards:

IS 2095 Part 1 (Type D,F,R2, H1)

Reference Standards:

EN 520 (D,F,I,R,H1), ASTM C-473/1396

Technical Details:

Paper Colour:			
Face Side	· Yellow		

Reverse Side : Green

Edge Type:

Longitudinal Edge: Tapered

Transverse Edges: Square

Characteristics	Value			Unit
Thickness		13 ^{±0.5}		mm
Width	1220 ^{+0/-5,}			mm
Length	1830 ^{+0/-6} & 2440 ^{+0/-6}			mm
Ignitability Classification (BS-476 -Part-5)	Р			-
Surface Spread Of Flame (BS-476 -Part-7)	Class 1		-	
Flexural Strength	Thickness(mm)	Transverse (N)	Longitu	ıdinal (N)
	13	>312	>	754

^{*}Above parameters are tested under lab conditions. Actual performance could vary depending on site usage, conditions and working.



Last Modified Date : October 5, 2023





Handling & Storage:

General:

It is important to observe appropriate health and safety legislation when working on site i.e. personal protective clothing and equipment, etc. The following notes are intended as general guidance only. In Practice, consideration must be given to design criteria requiring specific project solutions.

Storage:

- Gypsum board shall be stored in warehouse or other suitable structure where they will not be exposed to inclement weather or to temperatures that frequently exceed 49°C.
- Gypsum panel products shall not be left in heavy traffic areas or where they can be damaged by lift trucks and other warehouse equipment, nor shall they be stored at aisle intersections.
- Ensure cross ventilation in storage area. Do not let Gypsum boards get wet; wrap it properly if it is not likely to be used for a long time. Gypsum panel products shall always be stored flat.
- The horizontal distance between risers shall not exceed 24 in. (600 mm). The recommended placement of risers for storage of various lengths of gypsum panel products
- Gypsum panel products shall be stocked so that weight is evenly distributed and the floor is not overloaded.



Operate from the corners of the stack.

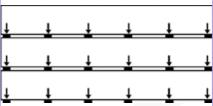
- Unlock the knees for low level work.
- Lift board together to vertical position.
- Only lift what you feel you can manage.



- Only lift what you feel you can manage, If necessary, seek assistance.
- Carry the board in a balanced manner acrossthe body.
- If walking backwards, ensure it is over the shortest possible distance and clear the route

Syproc India: Plaster Boards / Metal Framing & Accessories / Jointing & Finishing / Gypsum Plaster / Ceiling Tiles







pplication and Installation:

Refer below links for more details.

- https://www.gyproc.in/resources-videos
- https://play.google.com/store/apps/details?id=com.sg.R14A.GyprocTechConnect

Note:

Effect of temperature/humidity:

Gyproc® Rigiroc is unsuitable to use in areas with high humidity/ dampness. It is also unsuitable to use in areas where the temperature frequently exceeds 49°C.

Effect of condensation:

Condensation leads to mold growth in the gypsum boards. Necessary care has to be taken at the design stage to eliminate any possible root cause of condensation.

Saint Gobain India Pvt Ltd - Gyproc® Business reserves the right to revise product specification without notice. The information herein should not be read in isolation as it s meant only as guidance for the user, who should always ensure that they are fully conversant with the products and systems being used and their subsequent installation prior to the commencement of work

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Page : 2 of 2

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